



**STATEMENT BY INDONESIA AT THE HIGH LEVEL SEGMENT OF
THE 22ND SESSION OF THE CONFERENCE OF THE PARTIES TO THE UNITED NATIONS
FRAMEWORK CONVENTION ON CLIMATE CHANGE, THE TWELVE SESSION OF THE CONFERENCE
OF THE PARTIES SERVING AS THE MEETING OF THE PARTIES TO THE KYOTO PROTOCOL, AND THE
FIRST SESSION OF THE CONFERENCE OF THE PARTIES SERVING AS THE MEETING OF THE PARTIES
TO THE PARIS AGREEMENT
Marrakech, Morocco, 16 November 2016**

**Mr. President,
Excellencies,
Ladies and Gentlemen,**

First, I would like to express my sincere gratitude to His Majesty the King Mohammed VI and the people of the Kingdom of Morocco for hosting this conference and to the UNFCCC Secretariat for organizing the conference.

I would like also to congratulate of us for the entry into force of the Paris Agreement on 04 November 2016. Indonesia has ratified the Agreement on 31 October 2016 and has submitted our First NDC on 6 November 2016.

**Mr. President,
Excellencies,
Ladies and Gentlemen,**

As mandated by Indonesia's constitution to protect the right of all citizens for a safe, dignified, decent life, and healthy environment, we are committed to enhance pre 2020 actions and implement our post 2020 commitment.

We have implemented a number of policies, such as:

- ➔ strengthening one map policy;
- ➔ enforcing moratorium on primary natural forest conversion;
- ➔ reviewing existing licenses on peatland;
- ➔ restoring degraded peatland and its ecosystem; and
- ➔ allocating 12.7 million ha for social forestry program.

The government has been working closely with all stakeholders including scientists and civil societies to enhance prosperity of the people in and surrounding the forest areas.

Our NDC consists of many important commitments, including:

- ➔ In the land sector: reducing emissions from deforestation and forest degradation, sustainable management of forest, conservation and enhancement of carbon stocks (REDD+);
- ➔ In the energy sector: development of clean energy sources and an ambitious energy mix policy that targets: the use of new and renewable energy of at least 23% in 2025 and 31% in 2050, and the use of coal of minimum 30% in 2025 and 25% in 2050.

Indonesia's NDC also emphasizes the need for a comprehensive climate change adaptation and mitigation strategy, taking into account its unique geographical condition and location.

Transparency, enforcement, and compliance remain fundamental for successful implementation of our commitment. Thus, we have established an integrated 'National Registry System', finance institution, and funding instruments.

Indonesia also believes that beyond sectoral dimension, moral and ethical values as well as social dimensions play a significant role in sustainable development, climate change, and enhancing national resilience.

**Mr. President,
Ladies and Gentlemen,**

Finally, Indonesia is of the view that in preparing the rulebook for implementing Paris Agreement, it is important for all Parties to maintain the understanding on its delicate balance to prevent from renegotiating the agreement.

I thank you Mr. President.